



ANNA FIRE MARSHAL'S OFFICE ABOVEGROUND STORAGE TANK INSTALLATION

305 S. Powell Pkwy. Anna, TX 75409 | 972-924-2143

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These guidelines shall be followed when an aboveground storage tank (AST) used for flammable and/or combustible liquids is installed, moved, or otherwise added, within the City of Anna.

All aboveground storage tank requirements for the purposes of these guidelines and any other guidelines or requirements of the Anna Fire Marshal's Office (Prevention Division) shall conform to the 2015 International Fire Code, as adopted and amended by the City of Anna. Additional requirements apply to Motor Fuel-Dispensing Facilities.

These guidelines do not replace, nor do they supersede any codes and/or ordinances adopted by the City of Anna, or determinations and positions of the Anna Fire Prevention Division.

General Requirements

- 1) An approved method of secondary containment shall be provided for aboveground tank and piping systems. Plans shall indicate method for compliance for tank and piping.
- 2) The design, fabrication, and construction of tanks shall comply with the current edition of NFPA 30. Each tank shall bear a permanent nameplate or marking indicating the standard used as the basis of design.

Locations Where Above-Ground Tanks are Prohibited

- 3) Storage of Class I and II liquids in above-ground tanks outside of buildings is prohibited within the limits established by law as the limits of districts in which such storage is prohibited otherwise by City of Anna Ordinance.

Submittal Requirements

- 4) All plans shall contain sufficient detail to enable the plan reviewer to accomplish a complete review.
- 5) Each submittal shall have:
 - a) Proof of application to Texas Commission on Environmental Quality (TCEQ) for AST permit, if applicable.
 - b) Copy of Contractors TCEQ License, if applicable.
- 6) A site plan drawing of the installation location and layout, to include:
 - i) All buildings and structures
 - ii) Fire lanes and fire hydrants
 - iii) Location(s) of tanks, vent lines, product lines, and dispensing locations
- 7) Plan drawings shall show both plan view, section view, and other pertinent information.
- 8) Provide documentation of tank testing and ability to hold a vacuum. This is in addition to any testing required by the Anna Fire Marshal's Office.

**Installation Checklist for Aboveground Storage
Tanks**
Anna Fire Marshal's Office (Prevention Division)
972-924-2143

Business Name: _____ Address: _____

INSTALLING CONTRACTOR

Business Name: _____

Address: _____

Phone Number: _____

Job Forman: _____

Installing Contractor License Number: _____

TANKS

- | | | | |
|----|----------------|---------------|-----------|
| 1. | Capacity _____ | Product _____ | UL# _____ |
| 2. | Capacity _____ | Product _____ | UL# _____ |
| 3. | Capacity _____ | Product _____ | UL# _____ |
| 4. | Capacity _____ | Product _____ | UL# _____ |
| 5. | Capacity _____ | Product _____ | UL# _____ |
| 6. | Capacity _____ | Product _____ | UL# _____ |

- TCEQ provided with 30-day notice for tanks over 1,100 gallons
- Installation plans and specifications approved by the Anna Fire Marshal

THE FOLLOWING SHALL BE INSPECTED PRIOR TO USE:

- Tanks marked with UL identification
- Tanks located as indicated on approved plans from lot lines and buildings
- Tank serial number(s) and U.L. listing number(s) recorded for each tank
- Tank diameter(s) checked and recorded
- Tank Air test: 3 to 5 psi for minimum of 1-hour, witnessed prior to tank(s) being placed into service
- The interstitial space (annulus) of double-wall or secondary containment tanks shall be tested as follows:
 - o hydrostatically or with air pressure at a gauge pressure of 3 to 5 psi (20 to 35 kPa)
 - or**
 - o by vacuum at 2.6 psi (18 kPa) **or**
 - o in accordance with the tank's listing or the manufacturer's instructions.
 - o The pressure or vacuum shall be held for not less than 1-hour or for the duration specified in the listing procedures for the tank.
- Clean backfill available and pit is free of rocks, clumps, trash, and debris. Pea-gravel must be used with fiberglass tanks.

THE FOLLOWING SHALL BE INSPECTED ON ALL PIPING:

- All piping and valves are U.L. listed or of approved type
- Underground piping shall be installed on at least 6 in. (150 mm) of well-compacted bedding material
- In areas subject to vehicle traffic, the pipe trench shall be deep enough to permit a cover of at least 18 in. (450 mm) of well-compacted backfill material and pavement
- In paved areas where a minimum 2 in. (50 mm) of asphalt is used, backfill between the pipe and the asphalt shall be permitted to be reduced to 8 in. (200 mm) minimum

- In paved areas where a minimum 4 in. (100 mm) of reinforced concrete is used, backfill between the pipe and the asphalt shall be permitted to be reduced to 4 in. (100 mm) minimum
- In areas not subject to vehicle traffic, the pipe trench shall be deep enough to permit a cover of at least 6 in. (150 mm) of well-compacted backfill material
- Piping within the same trench shall be separated horizontally by at least two pipe diameters. Separation need not exceed 9 in. (230 mm)
- Two (2) or more levels of piping within the same trench shall be separated vertically by a minimum 6 in. (150 mm) of well-compacted bedding material
- Piping is supported and separated to prevent damage and vibration
- Tank piping is supported and protected from mechanical damage or fire exposure
- Pipe joints are liquid tight, welded, threaded, or flanged. Class 1 liquid joints are welded if the joints are located inside the building
- All metal pipe is properly wrapped (with 50% overlap), properly coated, or cathodically protected to prevent galvanic action or corrosion
- Unless tested in accordance with the applicable section of ASME B31.9, all piping shall be tested before being covered, enclosed, or placed in use
 - Testing shall be done hydrostatically to 150 percent of the maximum anticipated pressure of the system **or**
 - pneumatically to 110 percent of the maximum anticipated pressure of the system, **and**
 - the test pressure shall be maintained while a complete visual inspection of all joints and connections is conducted
 - In no case shall the test pressure be less than a gauge pressure of 5 psi (35 kPa) measured at the highest point of the system
 - the test pressure is maintained for not less than 10 minutes
 - Care shall be exercised to ensure that these pressures are not applied to vented storage tanks. Such storage tanks shall be tested independently from the piping
- The interstitial (annular) space of secondary containment–type piping shall be tested:
 - hydrostatically at a gauge pressure of 5 psi (35 kPa) **or**
 - air pressure at a gauge pressure of 5 psi (35 kPa) **or**
 - shall be tested in accordance with its listing or with the manufacturer’s instructions.
 - The pressure source shall be disconnected from the interstitial space to ensure that the test is being conducted on a closed system
 - The pressure shall be maintained for a minimum of 1-hour

OPENINGS OTHER THAN VENTS:

- Filling, emptying, and vapor recovery openings are located outside the building, not less than 5 ft. from building openings or lot lines
- For top load tanks, a metallic fill pipe is installed to minimize static electricity by terminating within 6 inches of the tank bottom
- Tank openings are positioned vertically on the top only

SPILL/OVERFILL PREVENTION:

- An overfill prevention system is provided for each tank that operates as follows:
 - Automatically shut off the flow of fuel to the tank when the quantity reaches 95 percent of tank capacity **and**
 - Alerts the transfer operator when the tank is no more than 90 percent full by restricting the flow of liquid into the tank or triggering the high-level alarm.
- A spill container with a capacity of not less than 5 gallons is provided for each fill connection. Top fill containers are noncombustible, fixed to the tank, and equipped with a manual drain valve that drains into the main tank

VENTS:

- Vent pipes from aboveground or underground tanks storing Class I liquids are located so that the discharge point is outside of buildings, higher than the fill pipe opening, and not less than 12 ft. above the adjacent finished ground level
- Vent pipe outlets are located and directed so that vapors will not accumulate or travel to an unsafe location, enter building openings, or be trapped under eaves and shall be not less than 5 ft. from building openings and at least 15 ft. from powered ventilation air intake devices
- Vent pipes from tanks storing Class II or Class IIIA liquids terminate outside of the building and higher than the fill pipe opening
- Vent outlets on atmospheric tanks storing Class IIIB liquids are allowed to discharge inside a building if the vent is a normally closed vent
- Vent pipes shall not be obstructed by devices provided for vapor recovery or other purposes unless the tank and associated piping and equipment are otherwise protected to limit back-pressure development to less than the maximum working pressure of the tank and equipment by the provision of pressure-vacuum vents, rupture discs, or other tank-venting devices installed in the tank vent lines
- Vent outlets and devices are protected to minimize the possibility of blockage from weather, dirt, or insect nests
- Vent pipes are fitted with return bends, coarse screens, or other devices to minimize ingress of foreign material
- Vent pipes and vapor return piping are installed without sags or traps where liquid may accumulate
- Piping systems are bonded and grounded
- Each loading and unloading riser must be marked to identify the product for which it is to be used
- Tank emergency vent does not release inside a building

TANK SUPPORT:

- Tank foundation, support, and anchorages are designed in accordance with NFPA 30:4.2.4
- Tanks containing Class I, II, IIIA liquids that are elevated more than 12 inches above grade shall have a fire-resistance rating of not less than 2-hours in accordance with ASTM E 1529, unless one of the three exceptions to the IFC is applicable

MISCELLANEOUS:

- Location and verbiage for signs prohibiting open flames and no smoking are in accordance with approved plans
- Tanks exceeding 100 gallons have an NFPA 704 placard
- Tank and piping subject to vehicular damage is protected by guard posts or bollards designed in accordance with the IFC
- Drainage control and diking are provided in accordance with approved plans, or the tank is a listed container with secondary containment